



Keystone Printing Ink Company
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Keystone Printing Ink Technical Data Sheet

Web Soy – 48 Series

Series Summary: The Web Soy - 48 series contains 20 – 25% soybean oil, and like the Didde Glaser – 41 series, is a high solids, low VOC (7% or less) forms ink. It too is formulated as a high resin, increased pigment loading series that prints sharp and clean whether printing a full strength solid or a subtle tint. Web Soy - 48 forms inks are available in a (4) four color process series as well as all (14) fourteen Basic Colors.

Advantages:	Excellent Stability	Good Dot Fidelity
	Superb Rub Resistance	Low VOCs
	Batch to Batch Consistency	

Packaging: Available in 3 ½ Gallon Plastic Kits and Five Pound Metal Containers.

Technical Data:	Tack @ 1200 rpm:	10.0 – 14.0
	Stability @ 1200 rpm for 10 min :	0.5 – 2.5
	Misting @ 1200 rpm for 3 min :	negligible

Note: All inks are tested using Keystone Printing Ink Company approved test methods. Materials tested under like conditions with different instrumentation may yield different results.

The merchandise herein contained is sold without warranties express or implied. These conditions shall not be waived other than by an offer of the seller in writing.

