



Keystone Printing Ink Company  
2700 Roberts Avenue  
Philadelphia, PA 19129  
Phone: 1-800-523-0111  
Fax: 1-215-228-8100

# Keystone Printing Ink Technical Data Sheet

## HT Series

**Series Summary:** The HT series of Pantone® inks are formulated using Pantone® approved bases mixed to the formulas specified in the Pantone® Formula Guide. HT inks perform exceptionally well on offset and other uncoated stocks. HT inks are not recommended for coated substrates. Available in all (14) fourteen Basic Colors as well as any Pantone® blend from the Formula Guide.

**Advantages:** Quick Setting Wax Free  
Stays Open on Press Batch to Batch Consistency  
Accepts Foil Stamping

**Packaging:** Available in One, Two, Three, and Five Pound Metal Containers.

**Technical Data:** Tack @ 800 rpm: 14.0 – 16.0  
Stability @ 800 rpm for 10 min : 0.2 – 1.5

Note: All inks are tested using Keystone Printing Ink Company approved test methods. Materials tested under like conditions with different instrumentation may yield different results.

The merchandise herein contained is sold without warranties express or implied. These conditions shall not be waived other than by an offer of the seller in writing.

