



Keystone Printing Ink Company
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Keystone Printing Ink Technical Data Sheet

TMS – Toyo Matching System

Series Summary: The Toyo Matching System or TMS is a series of mixing colors especially formulated using state of the art spectrophotometers and powerful computers to afford consistent ink film thickness when matching any color, including blends from all the popular color guides. TMS inks are available in all (14) fourteen Basic Colors. The accompanying Keystone TMS Formula Guide lists formulas of 100%, (5) five, (3) three and (1) one pound for all of the Pantone® colors in both coated and uncoated versions.

Advantages:	High Gloss Level	Wax Free
	Excellent Stability	Laser Compatible
	Batch to Batch Consistency	Accepts Foil Stamping

Packaging: Available in One, Two, Three, and Five Pound Metal Containers.

Technical Data:	Tack @ 800 rpm:	14.0 – 16.0
	Stability @ 800 rpm for 10 min :	0.2 – 1.5

Note: All inks are tested using Keystone Printing Ink Company approved test methods. Materials tested under like conditions with different instrumentation may yield different results.

The merchandise herein contained is sold without warranties express or implied. These conditions shall not be waived other than by an offer of the seller in writing.

