



Keystone Printing Ink Company
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Keystone Printing Ink Technical Data Sheet

Additives

Series Summary: It is Keystone Printing Ink Company policy to always supply press ready products. It is recommended that you contact your local Keystone representative before making any additions to Keystone products on press. We are aware, however, that some situations may require the addition of a small amount of certain enhancement additives. Listed below are some of the more popular additives Keystone Printing Ink supplies.

Additive	Enhancement Expected	Amount
Aqua Gel Reducer	Reduced Ink Tack / Viscosity	1% /Tack Point
SDD Top & Bottom Drier	Increase Drying Speed	1 – 3 %
UHT Drier	Increase Drying Speed and Rub Characteristics	1 – 3 %
Grafo Drier	Increase Drying speed on Impervious Substrates	3 – 6 %
TMS Drier	Increased Drying Speed and Rub Characteristics On All Types of Stock.	2 %

Packaging: Available in One Pint Screw Top Containers.

Technical Data:

Note: All inks are tested using Keystone Printing Ink Company approved test methods. Materials tested under like conditions with different instrumentation may yield different results.