



Keystone Printing Ink Company
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Keystone Printing Ink Technical Data Sheet

Rock-Set Process Series

Series Summary: **Rock-Set Series** is a high quality, high solids sheet-fed commercial process series designed to print on today's popular impervious substrates. It is manufactured for the printer who is looking for a fast setting, hard drying product.

Advantages:

Features

- High Pigmentation
- Low water pick-up
- Batch to Batch Consistency

Benefits

High print contrast with low dot gain.
 Faster make-ready with less emulsification.
 Less color variation with better matched reprints.

Disadvantages:

- Hi Water Activated Drier Content.
- Hi Wax/PTFE Content

May dry faster on rollers and plates.
 Must test before using on any product requiring post application heat resistance.

Packaging: Available in One, Two, Three, and Five Pound Metal Containers.

Technical Data:	Tack @ 800 rpm:	Yellow	Magenta	Cyan	Black
		10.0	11.0	12.0	13.0
	VOC: (lb/gal)	0.16	0.16	0.16	0.16
	Test Method: EPA 24				

Note: All inks are tested using Keystone Printing Ink Company approved test methods. Materials tested under like conditions with different instrumentation may yield different results.

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